

EnergySeries

Windows

Manufactured exclusively for
The Acri Company



Maximized Glass Area



Multi-Layer Weatherstripping



Sash-to-Sill Interlock



True Sloped Sill

Energy Series 5000 Features & Benefits

- Fusion-welded sashes and mainframe add strength and rigidity. Tough, extra thick extrusion walls provide the ultimate in welding strength.
- Beveled exterior mainframe and sash and hidden screen track for added beauty.
- Exclusive triple lift rails provide strength and stability for easy operation.
- Quad-4 weatherstripping at the header and sill for added protection from the elements.
- Triple-barrier weatherstripping provides superior protection against dirt and air infiltration.
- Full-capture sill enhances protection from the elements.

Energy Series 3500 Features & Benefits

- Narrowline frame and sashes with fusion-welded corners for exceptional beauty, strength and energy efficiency.
- Integrated sash-to-sill interlock provides a unified wall of strength; prevents the sash from bowing in extreme winds.
- Non-conductive composite reinforcement in the meeting rails allows for secure mounting of hardware and improves energy efficiency.¹
- True sloped sill creates a highly efficient drainage system.
- Hidden screen track for a neat, clean appearance.

Energy Series 1500² Features & Benefits

- Fusion-welded mainframe and sashes for added strength.
- Interlock at sash meeting rails creates a tight seal against air infiltration.
- Bulb seal at the sill creates extra protection from dust, dirt and air infiltration.
- Sloped sill forces water to drain to the exterior of the window.

¹ Double-hung base model will automatically be upgraded to ST (steel reinforcement) for all units ordered in excess of 48" wide or 84" high.

² Available in white and beige only.

The following features are standard on all Energy Series Windows:

- Vinyl frame and sashes made tough and solid using exclusive uPVC flex vinyl that will never chip, peel, crack or warp.
- Multi-chambered sash and mainframe for superior thermal efficiency.
- Interlock at sash meeting rails creates a super-tight seal against air infiltration and adds to your sense of security.
- Reinforced at the meeting rails for added strength.
- Drop-in glazing for extra protection from the elements.
- Dual vent stops provide safe, secure ventilation.
- Full balance covers help protect against air infiltration while adding a finished look to the window frame.
- Constant force balance system eliminates sash cords, weights and pulleys. You'll benefit from smooth, comfortable fingertip operation.
- Tilt-in top and bottom sashes make cleaning safe and easy from inside the home.
- Half screens standard. Full screens are standard on exterior color-finished windows.

Enhance your windows with these options:

- Boost your window performance with The Millennium High-Performance Glass System. This innovative new technology will make your home warm in the winter and cool in the summer. The best part is you can reduce your utility bills by up to 30%.
- Non-Metal SuperSpacer can be added for optimal energy performance.
- Contoured, classic or narrow brass grids are placed between the panes for easy cleaning.
- Optional glass breakage warranty.



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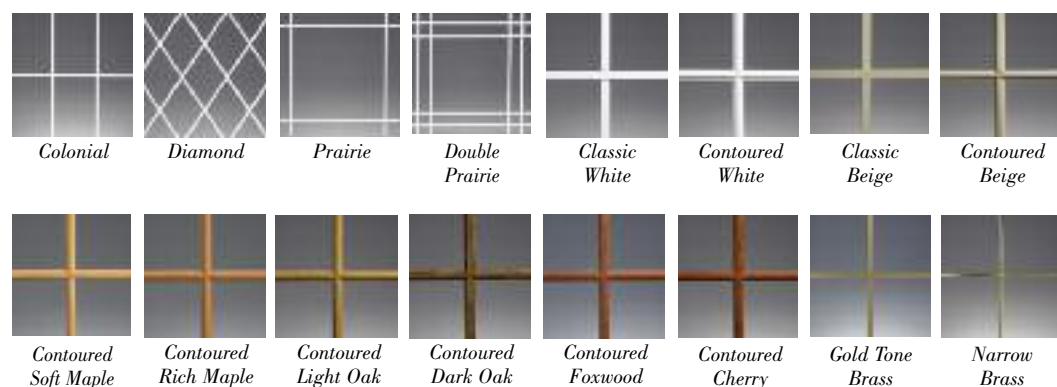
Colors and Finishes

Interior finishes include White and Beige, as well as laminate woodgrains in White, Soft Maple, Rich Maple, Light Oak, Dark Oak, Foxwood and Cherry. Exterior choices include White and Beige, as well as special finishes in Architectural Bronze, Desert Clay, English Red, Hudson Khaki, Forest Green, Castle Gray and American Terra. All exterior finishes are available with any interior finish.



Interior Grids

Classic grids are available in complementary White or Beige, with colonial, diamond, prairie and double prairie patterns. Contoured colonial grids feature a modeled "cut wood" look and are available in complementary colors and in matching woodgrains. We also offer narrow colonial grids with a bright-brass finish. All grids are enclosed within the insulated glass unit for easy cleaning.



[†]Extruded solid color.
^{*}White woodgrain is available with a beige base only; white woodgrain is not available in 6400 series patio doors.



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Ask about our ENERGY STAR[®] qualified products



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Windows

- Double-Hung
- Sliding
- Picture
- Casement
- Awning
- Hopper
- Bow
- Bay
- Garden
- Sliding Patio Doors



Siding

- AMI Vinyl Siding and Accessories
- Steel Siding
- Soffit and Fascia
- Seamless Gutters
- Vinyl Shutters
- 100% Maintenance Free!



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The slimline design of this Double-Hung Window complements any décor.



The simple, understated beauty of double-hung windows adds style and elegance to any home.



Our 3-Lite Sliding Window makes sitting areas brighter.



The sleek design of this 2-Lite Sliding Window showcases the beauty of the outdoors.



Tilt-in sashes make cleaning easy! Simply tilt-in, wipe with a clean cloth and snap back into place.



Casement Windows feature a single lever release with a three-point multi-lock system.



Bow and Bay Windows are a beautiful way to add architectural interest to your home – both inside and out.



Sliding Patio Doors extend a room to the outside, adding instant spaciousness and light to your home.



Garden Windows are an ideal way to open up the visual space in any room.

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